

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-5 (canceled)

Claim 6. (New) A production series of presses for massive forming, wherein each of the presses of the series comprises:

a machine frame;

a ram guided in a journalled manner on the frame and arranged for attachment of a first tool component;

a ram drive mounted on the machine frame and providing a path-time trace of the ram to attain a predetermined stroke speed, with the ram drive comprising at least one electric motor and at least one eccentric shaft connected to one another via an offset drive unit, and

a table positioned opposite to the ram on the machine frame and arranged for attachment of a second tool component; and,

wherein the presses of the production series each have substantially the same respective machine frame and a respective drive unit, with the respective drive units all having the same outer dimensions and external connections but producing respectively different path-time traces and speeds for the respective rams of the presses of the production series.

Claim 7. (New) The production series of presses according to claim 6, wherein the offset drive unit comprises a planetary gear system.

Claim 8. (New) The production series of presses according to claim 7, wherein the drive unit includes a belt drive positioned between the planetary gear system and the electric motor.

Claim 9. (New) The production series of presses according to claim 6, wherein an eccentric torque of each respective press of the press production series does not exceed a given common maximum eccentric torque.

Claim 10. (New) The production series of presses according to claim 9, wherein the gradient of the path-time trace of the ram motion of each respective press of the press production series does not exceed a given common limit value when approaching bottom dead center.